

## How RF ONE Test Phase Stability of Cable Assemblies

### Phase Stability Test with Flexure

Phase stability vs. flexure is a measure of the phase change as a result of cable flexing. The phase stability can be affected by the following factors:

- Cable material and construction
- Assembly technique
- Cable bend radius and bend angle
- The number of flexures

RF ONE performs the test of Phase Stability of Cable Assembly in below procedures.

#### 1. Initial Test

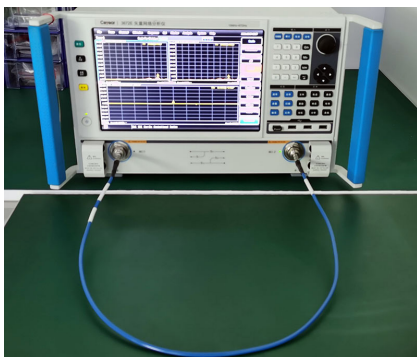
- 1) Connect the two ports of cable under test(CUT) with VNA, the cable is held in an initial unwrapped position and is measured in the phase and attenuation.
- 2) Normalize VNA in the phase.

#### 2. Test with cable wrapped 360 degree clockwise

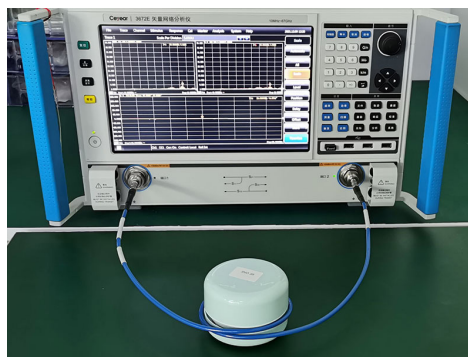
- 1) Disconnect the CUT cable and wrap it 360 degree clockwise around a mandrel(diameter is ten times of cable outer diameter).
- 2) The CUT cable is held in such position for measurement, record the max phase and attenuation change over frequency range.

#### 3. Test with cable returned to original unwrapped position

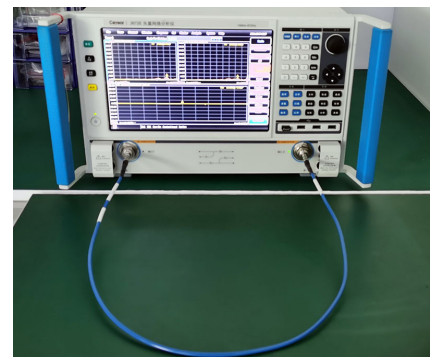
- 1) Disconnect the CUT cable and return it to its original unwrapped position.
- 2) The CUT cable is held in such position for measurement, record the max phase change.
- 3) The worst-case phase variation in the above procedure is recorded as the phase stability value.



1. Initial Test



2. Wrapped 360 degree clockwise



3. Returned to unwrapped position

## Test Data on Phase Stability with Flexure

